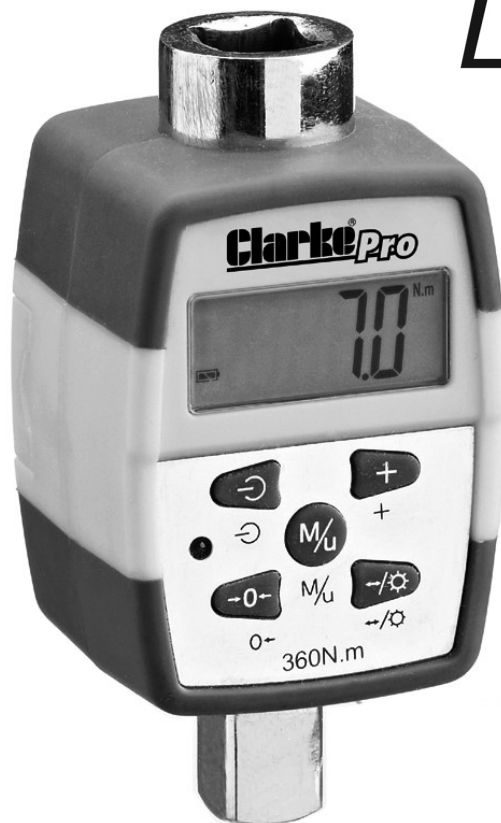


Clarke[®]

Pro



DIGITAL TORQUE ADAPTOR MODEL NO: PRO238

PART NO: 1700638

USER INSTRUCTIONS



ORIGINAL INSTRUCTIONS

GC0225 - Rev 5

INTRODUCTION

Thank you for purchasing this CLARKE Torque Adaptor.

This CLARKE product has been designed to give long and trouble free service. If however, having followed the instructions in this booklet carefully, you encounter problems, take the unit to your local CLARKE dealer.

LIFETIME GUARANTEE

The lifetime guarantee covers defects in manufacture or materials during the lifetime of the tool, however this guarantee does not apply to the ratchet mechanism. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for it's intended purpose.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission. This guarantee does not effect your statutory rights.

ENVIRONMENTAL PROTECTION

DO NOT dispose of this product with general household waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of appropriately according to the laws governing Waste Electrical and Electronic Equipment at a recognized disposal facility.

GENERAL SAFETY PRECAUTIONS

1. **NEVER** exceed the permitted maximum torque value for this device. Overloading could cause damage.
2. Ensure that associated adaptors, extensions and sockets are rated to equal or exceed the torque being applied.
3. **ALWAYS** use the correct size and type of socket for the nut/bolt.
4. **NEVER** use sockets showing wear or cracks.
5. **ALWAYS** pull the wrench towards you. **NEVER** push it away and adjust your stance to prevent a fall should something give way unexpectedly.
6. **NEVER** operate the torque wrench or remove the batteries with wet hands.

OVERVIEW

This torque adaptor is designed for tightening nuts with precision, and with careful and considerate use, it will give years of reliable service. Features of the torque adaptor include:

- LED Screen with Back Light
- Audible Alarm /LED Indicator
- Auto Power-Off
- Peak Value Hold/Track selection
- Target Torque Value Preset
- Low Battery Indication
- Moulded Storage Case

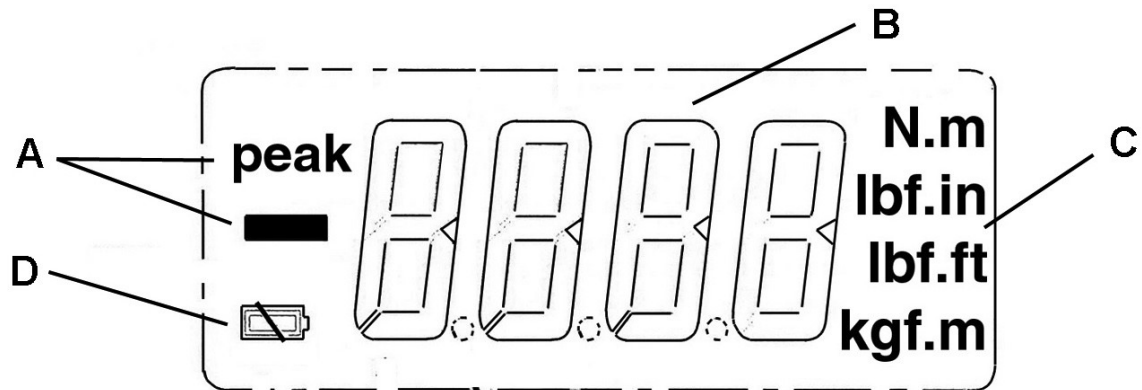


SPECIFICATIONS

| PRO238 | |
|------------------------------------|-------------------------|
| Drive Shank Size | 1/2" |
| Torque Range | 30-360 Nm |
| Selectable Unit of Measurement | Nm, ib-in, il-ft & kg-m |
| Torque Function in Both Directions | Yes |
| Accuracy | +/- 4% |
| Dimensions (D x W x H) | 100 x 50 x 45 mm |
| Weight | 0.32 kg |
| Batteries required | 2 x CR2032 (3-volt) |
| Battery life | 60 Hr |
| Operating temperature | 0-40°C |

THE CONTROL PANEL

THE DISPLAY



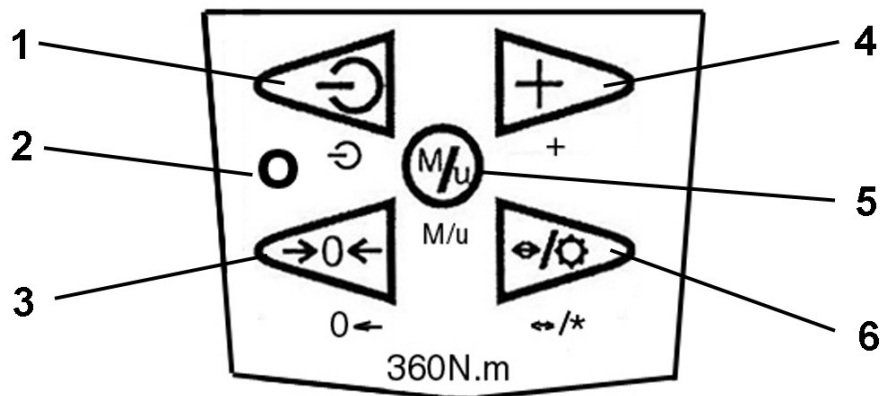
A Peak/Track mode indicator

B The value of torque measured/preset value displayed

C Selectable units of measurement

D Battery Condition indicator

THE PUSHBUTTONS



1. Power ON/OFF button

2. Warning LED illuminates when pre-set torque is reached

3. Zero/tare


4. Change the value of the pre-set torque

5. Measurement unit selection and to select between 'Track' and 'Peak' modes



6. Illuminating the display / press to move to the next digit

PREPARATION FOR USE

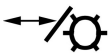
FITTING THE BATTERIES

1. Remove the screw securing the battery cover to the back of the unit and lift off the cover.
2. Install batteries (2 x CR2032) with their marked faces to the right and refit the cover.
 - If the batteries are in poor condition the  icon will flash during operation and new ones should be fitted.
 - The typical life of the batteries is 60 hours continuous use.


SWITCHING ON & OFF

1. Press the  button to turn the device on.
 - The LCD panel will display all characters and after 2 seconds the display will show 0.0.
 - The adaptor will be in '**track**' mode, i.e., it will measure and display the actual torque detected.
2. To manually turn the adaptor off, press and release the  button.
 - If you do not use the adaptor for 3-4 minutes it will turn off automatically.
3. **NEVER** turn the adaptor off while force is applied.



DISPLAY LIGHTING

1. Press the button  to illuminate the back light.
2. Press again to turn the back light off.







HOW TO SET 'TRACK' OR 'PEAK'

1. Press the  button to select the current torque value or Peak (the max torque value), if preferred.
 - The display can alternate between **Peak** and **Track** (Track is the default mode but only Peak will be displayed when selected).


HOW TO SELECT THE UNIT OF MEASUREMENT

1. Press and hold the  button for 3 secs.
 - The display will scroll quickly through the available units of measurement. (N.m, lbs-in, lbf.ft and Kgf.m).
2. Release the  button when your required unit is shown.

HOW TO SELECT TORQUE SETTING

1. With the unit of measurement already chosen, press the . (**Set** will flash briefly) and the torque value will be displayed with the first digit flashing.
 - The value will display for 3 seconds then revert to 0.0, i.e., step 2 must be commenced within 3 seconds.
 - The value chosen must always be at least 10% of the maximum capability of the wrench.
2. Press and hold the  to zero the display and set another value.
3. Press the  to increase the number until the required value is reached.
4. Press  to move to the right and select the next number using the  button.
 - The target torque will display for 3 seconds, then revert to 0.0.
5. Press  to set the value.

OPERATION

1. Connect the bottom (male) square drive of the adaptor, to the socket or extension bar, perpendicular to the nut/bolt to be tightened.
2. Connect any 1/2" square drive wrench to the top (female) socket of the adaptor.
3. Smoothly tighten your fastening, applying an even pressure.
 - If in **TRACK** mode, the actual torque applied at any moment will be displayed. As the target torque setting is approached, the LED will flash and the alarm will bleep, before a continuous tone and light when the target torque is reached or exceeded.
 - If in **PEAK** mode, the red LED will light up and the audible warning sound will be heard when the target torque is reached and the highest measured reading will be displayed. Press the  button to clear this reading before taking another measurement.

CARE OF THE WRENCH DURING USE

1. Take care not to drop the adaptor on a hard surface and re-set the unit as described under MAINTENANCE & CALIBRATION, should it be subjected to sudden shock.
2. Take care not to damage the LCD display.
3. **NEVER** apply force with the adaptor when the power is off. **ALWAYS** turn the unit on before using it.

4. For assured accuracy of the adaptor, periodic self re-setting is necessary as described under MAINTENANCE & CALIBRATION.
5. Re-set the adaptor if you believe its capacity may have been exceeded.
6. Check that the adaptor operating range is adequate for the anticipated load before proceeding. **DO NOT** exceed the maximum rating of the adaptor (360Nm or equivalent units).
7. **NEVER** use the adaptor to undo bolts & nuts which may be excessively tight. Very tight nuts and bolts should be loosened with a standard wrench and the torque adaptor used only for re-tightening.
8. **DO NOT** expose the adaptor to extreme temperature, humidity or direct sunlight for extended periods.
9. Avoid using knuckle or universal joints, as these could possibly result in inaccurate torque settings.

STORAGE & CLEANING

1. Store in a clean, dry environment away from excess heat, humidity or dust.
2. If the adaptor is not to be used for long periods of time it is advisable to remove the batteries to avoid the risk of leaking.
3. Clean by wiping the adaptor and the display with a soft cloth. **NEVER** immerse it in water or any type of solvent or cleaning fluid.

MAINTENANCE & CALIBRATION

The device has been calibrated at the factory to ensure accurate readings and should not require any re-calibration. The original calibration certificate should be supplied.

To restore the factory calibration settings perform the following procedure.

In measuring mode, press and hold  and  buttons at the same time.

Release the buttons until the screen appears showing the indicator "----" to reset the wrench. The factory settings will be restored.

If further inaccuracy is suspected contact your local Clarke dealer.

DO NOT attempt to dismantle this device.

BATTERY USE AND CARE

1. The batteries must be replaced if, when switching on, there is no reading on the display or the 'Battery Condition' indicator on the panel is empty.
2. **NEVER** combine used batteries with old ones or mix battery types. **NEVER** use a battery if it is cracked or damaged and always dispose of old batteries appropriately. **NEVER** either dump or incinerate old batteries.

DECLARATIONS OF CONFORMITY

**UK
CA**

**Clarke[®]
INTERNATIONAL**

Hemncill Street, Epping, Essex CM16 4LG

DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following statutory requirement(s):

*Electromagnetic Compatibility Regulations 2016
The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012*

The following standards have been applied to the product(s):

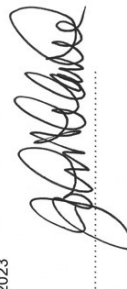
*EN 61326-1:2021, IEC 62321-3-1:2013, IEC 62321-4:2013/AMD:2017, IEC 62321-5:2013,
IEC 62321-7-1:2015, IEC 62321-7-2:2017, IEC 62321-6:2015, IEC 62321-8:2017.*

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned legislation has been compiled and is available for inspection by the relevant enforcement authorities.

The UKCA mark was first applied in: 2023

Product Description: ½" Drive Digital Torque Adaptor
Model number(s): PRO238
Serial / batch Number: N/A
Date of Issue: 17/01/2023

Signed:



J.A. Clarke
Director

PRO238 UKCA Clarke 011723

Page 1 of 1

CE

**Clarke[®]
INTERNATIONAL**

Fitzwilliam Hall, Fitzwilliam Place, Dublin 2

DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following directive(s):

*2014/30/EU Electromagnetic Compatibility Directive
2011/65/EU Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment (RoHS) Directive*

The following standards have been applied to the product(s):

*EN 61326-1:2021, IEC 62321-3-1:2013, IEC 62321-4:2013/AMD:2017, IEC 62321-5:2013,
IEC 62321-7-1:2015, IEC 62321-7-2:2017, IEC 62321-6:2015, IEC 62321-8:2017.*

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned directive(s) has been compiled and is available for inspection by the relevant enforcement authorities.

The CE mark was first applied in: 2023

Product Description: ½" Drive Digital Torque Adaptor
Model number(s): PRO238
Serial / batch Number: N/A
Date of Issue: 17/01/2023

Signed:



J.A. Clarke
Director

PRO238 CE Clarke DOC 011723

Page 1 of 1